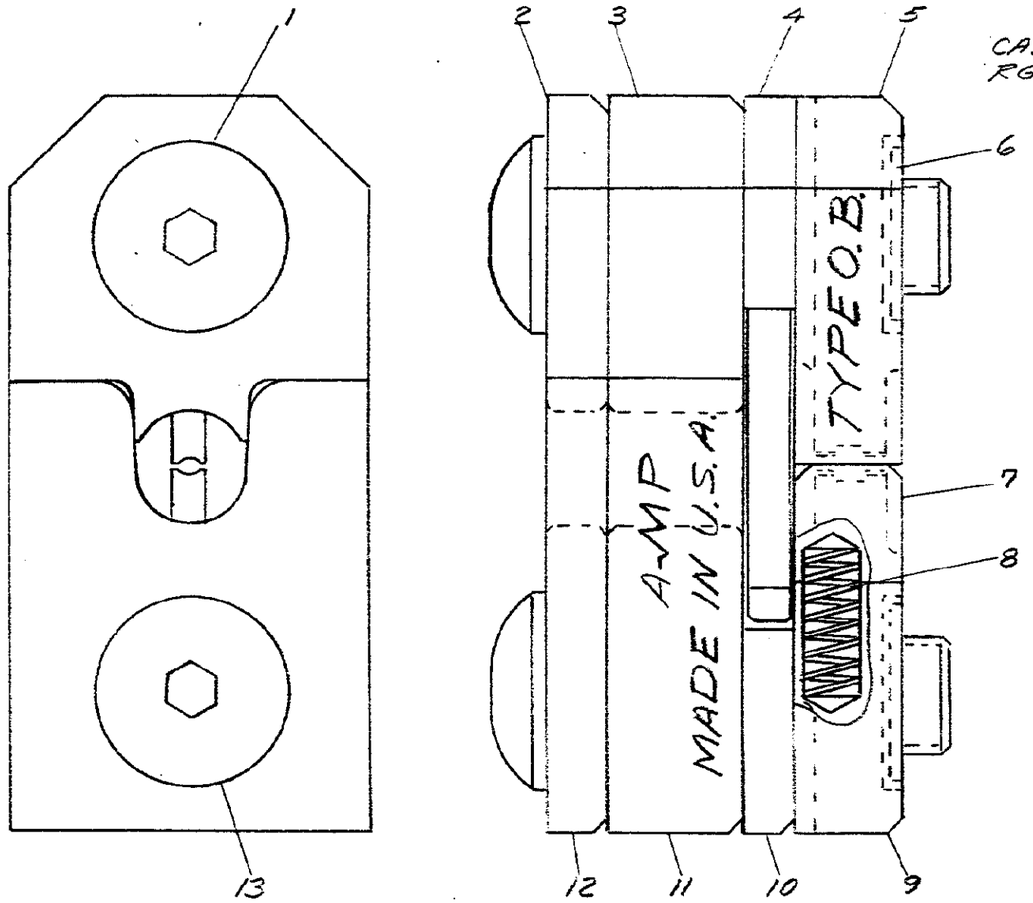

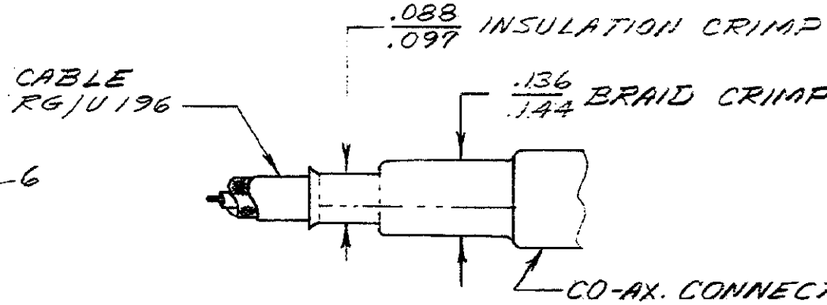

"C" DIM.	
GO	NO GO
.0165	.0205

METHOD OF GAGING CRIMP DIMENSIONS

THE CRIMP DIMENSIONS APPLY ONLY TO THE ABOVE COMBINATIONS ON A CRIMPED PRODUCT.

1		306593-3	SCREW SPECIAL	13
1		1-306540-0	INDENTER INSULATION	12
1		306542-6	INDENTER BRAID	11
1		9-305832-0	SPACER	10
1		306543-1	BARREL BLOCK	9
2		305182	SPRING	8
1		306544-5	INSERT BARREL LOWER	7
2		1-21046-3	RING RETAINING	6
1		306151-5	INSERT BARREL UPPER	5
1		2-306113-0	EJECTOR	4
1		306541-6	ANVIL BRAID	3
1		1-306539-0	ANVIL INSULATION	2
1		3-306131-7	SCREW SPECIAL	1
	DWG SIZE	NUMBER	NAME	REMARKS / ITEM NO

LTR	REVISION RECORD	DR	CHK	DATE
B	REVISED	B.S.		13-68
A	REVISED	RY		10-65

NUMBER 69372

REQUIRED PER ASSEMBLY

DESCRIPTION

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REFERENCE ONLY

DR R.J. Andrews 10-8-65
CHK E.F. Hartman 11-8-65
DE E.F. Hartman 11-8-65

MATERIAL AND FINISH —/—

AMP INCORPORATED
HARRISBURG, PENNA.

CLASS —/—

WIRE — RANGE — INSULATION RG/U 196 —/—

TYPE 08 TNC MINIATURE COAXICON

TOLERANCE EXCEPT AS NOTED ± .015 ± 1° 0'

SCALE 4=1

LOC M B NO 69372 REV B

NAME DIE ASSEMBLY

PRINT DIST B 3

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.

AMP 1253 REV 7/69

8 7 6 5 4 3 2 1