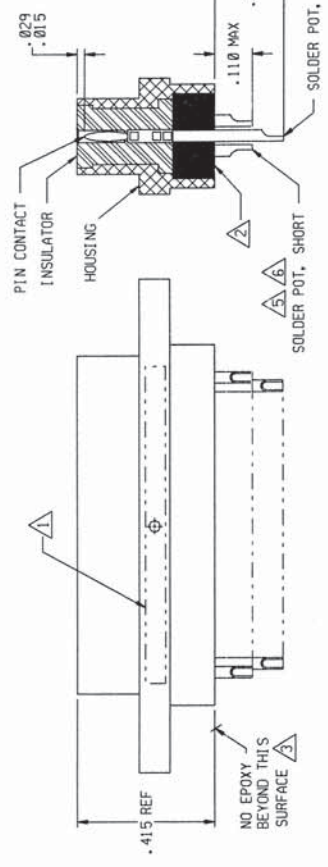
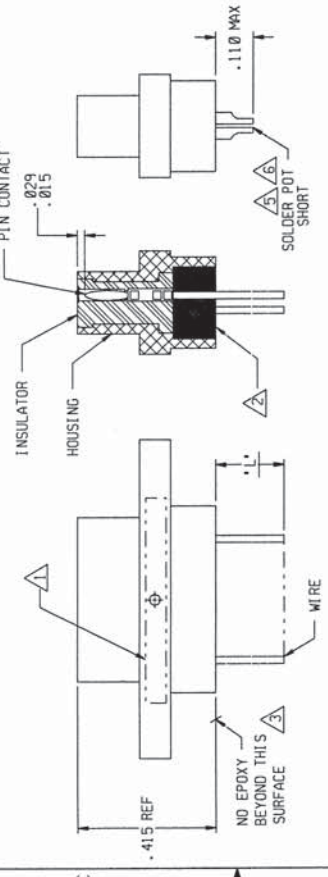
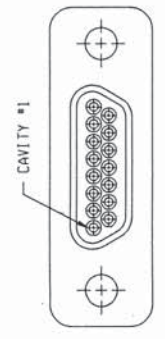
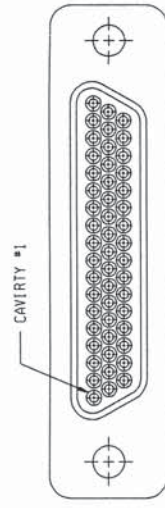


REVISION		
ZONE	ECN	DESCRIPTION
C	38864	UPDATE MAKING & EPOXY NOTES
		DATE APPROVED
		4/21/99



### 9 THRU 37 CONFIGURATION

(SHOWN WITH WIRE TERMINATIONS FOR REFERENCE ONLY.  
SOLDER POT TERMINATIONS ARE THE SAME CONFIGURATION)

### 51 CONFIGURATION

(SHOWN WITH SOLDER POT TERMINATIONS FOR REFERENCE ONLY.  
WIRE TERMINATIONS ARE THE SAME CONFIGURATION)

NOTES: UNLESS OTHERWISE SPECIFIED.

- 1 MARK PER T1S.
- 2 EPOXY AS SHOWN USE 194-8102-6215/6225.
- 3 EPOXY WICKING:
  - UNI INSULATED WIRE: .050 MAX
  - INSULATED WIRE UPTO #25 AWG: .125 MAX
  - INSULATED WIRE UPTO #24 AWG OR LARGER: .200 MAX
- 4. CRIMP LEADS INTO CONTACTS PER MEP302-05.
- 5 NO SCRATCHES SHOWING BASE METAL PERMITTED ON SOLDER POTS.
- 6 CHAMFER ON SOLDER POTS ARE TO BE PARALLEL WITH SIDES OF CONNECTOR WITHIN 10°.

Tyco Dwg 7-1532141-2  
Micro PIN 094-0000-0011

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCE ARE:		APPROVALS	
FRACTIONS	DECIMALS	SIGNATURE	DATE
± 1/8	.XX ± .01		4/21/99
	.XXX ± .005		
MATERIAL:		P.E.	
		R.E.	
		D.A.	
FINISH:		THIS DOCUMENT IS THE PROPERTY OF MICRODOT CONNECTORS, A DIVISION OF UNI-STAR INDUSTRIES, INC. USE OF THIS DOCUMENT BY ANY OTHER PERSON IS STRICTLY FORBIDDEN WITHOUT THE EXPRESS WRITTEN PERMISSION OF MICRODOT CONNECTORS, A DIVISION OF UNI-STAR INDUSTRIES, INC.	
		MICRODOT CONNECTORS A DIVISION OF UNI-STAR INDUSTRIES, INC. 306 PASADENA AVE., SO. PASADENA, CA 91030	
		METAL SHELL "D" CONNECTOR	
		PLUG, PER MIL-PRF-83513	
		SIZE 9 THRU 51	
		PROD CODE 845	
		CODE M	
		SIZE CODE IDENT NO. DRAWING NO.	
		B 198278 094-0000-0011	
		SCALE: NONE	
		SHEET 1 OF 1	