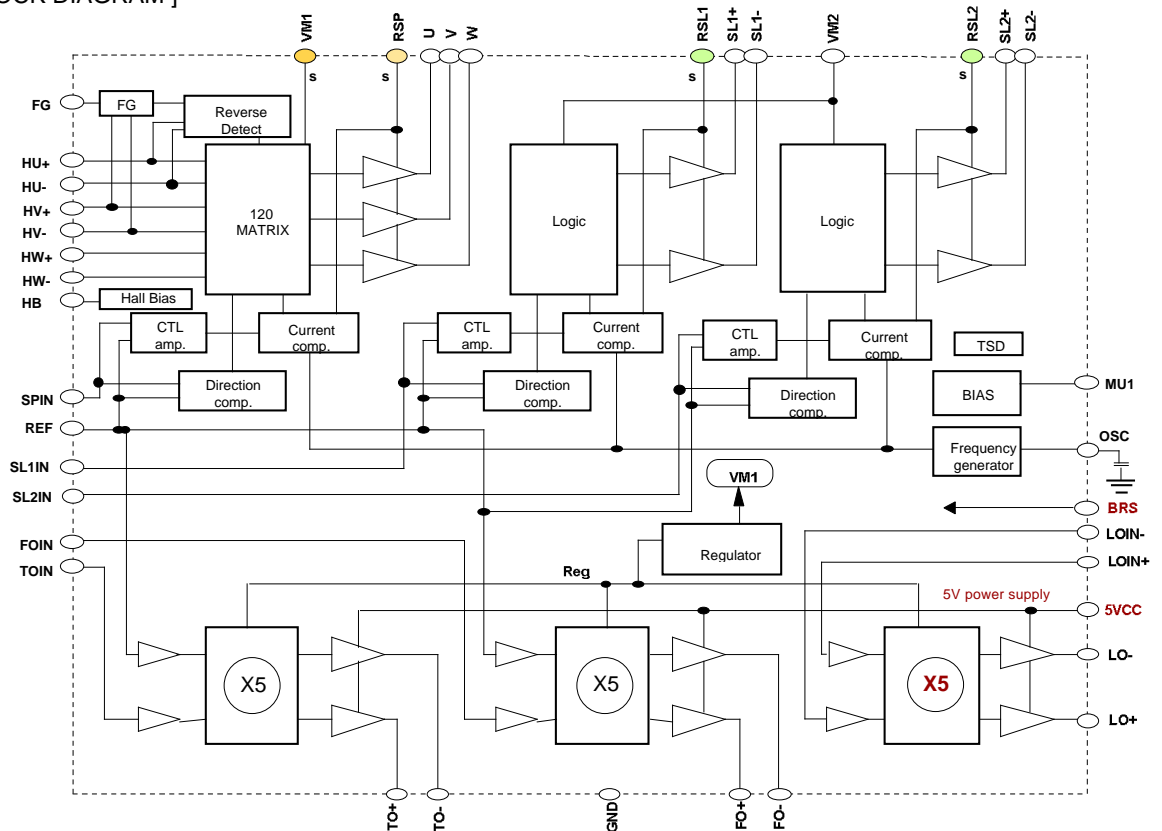## [Features]

This IC is 1 chip driver IC for spindle motor and 5 channel actuators. All of the motor and actuator of optical disk drive system (CD-ROM etc.) can be drived by only this IC.
This IC has a direct PWM control system for Spindle and Slide channels drive due to reducing IC power dissipation.
This IC has three voltage supply terminals (for Spindle, Slide,Focus/Tracking and Loading) , and three voltage supply can be set separately.
Further more this IC has short braking select function,FG amplifier, thermal shut down circuit, standby circuit, reverse rotation detect circuit.

PIN CONFIGURATION   (Top View)

Pin	Name		Pin	Name
1	SL1IN		42	OSC
2	SL2IN		41	MU1
3	VM2		40	LOIN-
4	RSL2		39	LOIN+
5	SL2+		38	BRS
6	SL2-		37	LO-
7	GND		36	LO+
8	RSL1		35	FO-
9	SL1+		34	FO+
10	SL1-		33	GND
11	GND		32	TO+
12	W		31	TO-
13	V		30	5VCC
14	U		29	GND
15	RSP		28	TOIN
16	Hw-		27	FOIN
17	Hw+		26	SPIN
18	Hv-		25	REF
19	Hv+		24	FG
20	Hu-		23	HB
21	Hu+		22	VM1

M63 020 FP

Package outline : 42 PIN POWER SSOP (42P9R-B)
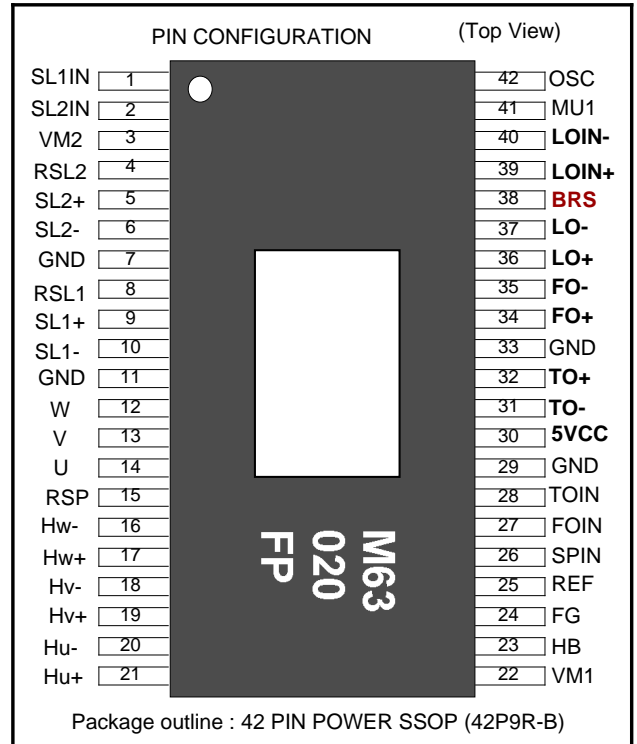
[APPLICATION]

CD-ROM, DVD, DVD-ROM, DVD-RAM ,Optical disc related system,etc

[BLOCK DIAGRAM]

[PIN FUNCTION]

TERMINAL	SYMBOL	TERMINAL FUNCTION	TERMINAL	SYMBOL	TERMINAL FUNCTION
1	SL1IN	Slide control voltage input 1	42	OSC	PWM carrier oscilation set
2	SL2IN	Slide control voltage input 2	41	MU1	mute 1
3	VM2	Motor Power Suppry 3 (for Slide)	40	LOIN-	Loading control input(-)
4	RSL2	Slide current sense 2	39	LOIN+	Loading control input(+)
5	SL2+	Slide non-inverted output 2	38	BRS	Brake select control terminal
6	SL2-	Slide inverted output 2	37	LO-	Loading inverted output
7	GND	GND	36	LO+	Loading non-inverted output
8	RSL1	Slide current sense 1	35	FO-	Focus inverted output
9	SL1+	Slide non-inverted output 1	34	FO+	Focus non-inverted output
10	SL1-	Slide inverted output 1	33	GND	GND
11	GND	GND	32	TO+	Tracking non-inverted output
12	W	Motor drive output W	31	TO-	Tracking inverted output
13	V	Motor drive output V	30	5VCC	5V Power Supply (for FS ,TS,LO)
14	U	Motor drive output U	29	GND	GND
15	RSP	Spindle current sensie	28	TOIN	Tracking control voltage input
16	HW-	HW- sensor amp. input	27	FOIN	Focus control voltage input
17	HW+	HW+ sensor amp. input	26	SPIN	Spindle control voltage input
18	HV-	HV- sensor amp. input	25	REF	Reference voltage input
19	HV+	HV+ sensor amp. input	24	FG	Frequency generator output
20	HU-	HU- sensor amp. input	23	HB	Bias for Hall Sensor
21	HU+	HU+ sensor amp. input	22	VM1	Motor Power Suppry 1 (for Spindle)

[ABSOLUTE MAXIMUM RATING]　(Ta=25ºC)

SYMBOL	PARAMETER	CONDITIONS	RATING	Unit
5VCC	5V power supply	Focus,Tracking and Loading power supply	7	V
VM1	Motor power supply 1	Spindle power supply	15	V
VM2	Motor power supply 2	Slide power supply	15	V
IoA	Motor Output Current A	Focus,Tracking and Loading output current	1.0	A
IoB	Motor Output Current B	Spindle and Slide output current　*note 1	1.2	A
Vin	Maximum input voltage of terminals	MU1,Hw-,Hw+,Hv,Hv+,Hu-,Hu+,REF,SPIN,BRS TOIN,FOIN,OSC,SLIN1,SLIN2,LOIN-,LOIN+	0 to 5VCC	V
Pt	Power dissipation	Free Air and on the grass epoxy board	2.6	W
K	Thermal derating	Free Air and on the grass epoxy board	20.8	mW / ºC
Tj	Junction temperature		150	ºC
Topr	Operating temperature		-20 to +75	ºC
Tstg	Storage temperature		-40 to +150	ºC

*note1 ; The ICs must be operated within the Pt (power dissipation) or the area of safety operation

The spindle and slide output terminal is needed external shottky diode between each output and GND when it is used above 0.6A. Discription(IoA) is case of with external shottky diode.

[RECOMMENDED OPERATING CONDITIONS]　(Ta=25ºC)

SYMBOL	PARAMETER	LIMITS			Unit
		minimum	typical	maximum	
VM1	VM1 power supply(for Spindle)	6	12	13.2	V
VM2	VM2 power supply(for Slide)	4.5	12	13.2	V
5VCC	5V power supply(for FS,TS,LO)	4.5	5	7	V
IoA	SpindleandSlideOutputCurrent　*note 2	——	0.5	1.0	A
IoB	Focus, Tracking and Loading Output Current	——	0.5	0.8	A
Fosc	PWM carrier frequency	30	——	120	KHz

*note2
The spindle and slide output terminal is needed external shottky diode between each output and GND when it is used above 0.6A. Discription(IoA) is case of with external shottky diode.

[THERMAL DERATING]
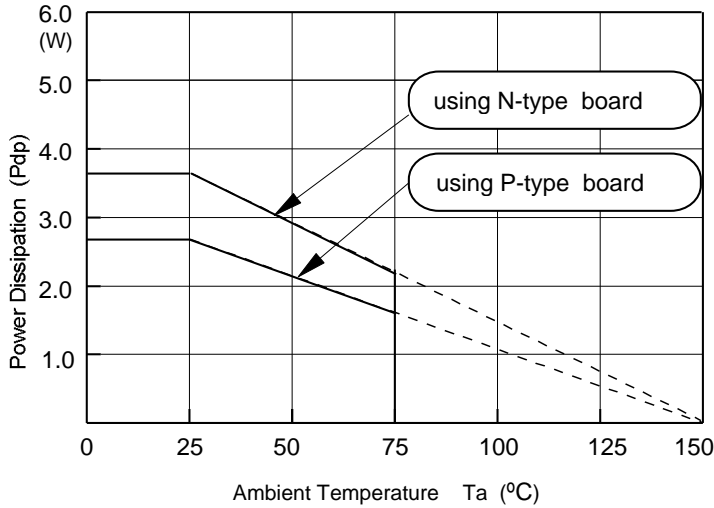
This IC's package is POWER-SSOP, so improving the board on which the IC is mounted enables a large power dissipation without a heat sink.

For example, using an 1 layer glass epoxy resin board, the IC's power dissipation is 2.6W at least. And it comes to 3.6W by using an improved 2 layer board.

The information of the N, P type board is shown in attached.

[ELECTRICAL CHARACTERISTICS]

Common   (Ta=25°C, 5VCC=5V,VM1=VM2=12V unless otherwise noted.)

SYMBOL	PARAMETER	CONDITIONS	LIMITS			Unit
			MIN	TYP	MAX	
Icc1	Supply current	5VCC,VM1, VM2 current MU1=5V	—	60	78	mA
Icc2	Sleep current	5VCC,VM1, VM2 current under Sleep (MU1 = 0V)	—	0	30	μA
Fosc	PWM carrier frequency	OSC : with 330pF	—	65	—	KHz
VinREF	REF input voltage range		1.0	—	3.3	V
IinREF	REF input voltage range	VREF=1.65V	-10	—	+10	μA
VMULO	MUTE terminal low voltage	MU1	—	—	0.8	V
VMUHI	MUTE terminal high voltage	MU1	3.0	—	—	V
IMU	Mute terminal input current	MU1 at 5V input voltage	—	—	500	μA
BRSLO	BRS terminal low voltage	BRS	—	—	0.8	V
BRSHI	BRS terminal high voltage	BRS	3.0	—	—	V
IBRS	BRS terminal input current	BRS at 5V input voltage	—	—	430	μA

[ELECTRICAL CHARACTERISTICS]

| Spindle | (Ta=25ºC, 5VCC=5V,VM1=VM2=12V unless otherwise noted.) |

SYMBOL	PARAMETER	CONDITIONS	MIN	TYP	MAX	Unit
Vdyc1	Dynamic range of output	Io=0.5 [A]	10.3	10.8	——	V
Vdead1-	**Controlvoltagedeadzone 1**	SPIN<REF [REVERSE]	-80	-40	0	mV
Vdead1+		REF<SPIN [FORWARD]	0	+40	+80	mV
Vin1	**Controlvoltageinputrange1**	SPIN	0	——	5	V
Gvo1	Control gain 1	Gio1=Gvo1/ Rs [A/V]	0.85	1.0	1.15	V/V
Vlim1F	Control limit 1F	Ilim1F=Vlim1F/ Rs [A]	0.4	0.5	0.6	V
Vlim1R	Control limit 1R	Ilim1R=Vlim1R/ Rs [A]	**0.22**	**0.28**	**0.34**	V
VHcom	Hall sensor amp. common mode input range	Hu+,Hu-,Hv+,Hv-,Hw+ ,Hw-	1.3	——	3.7	V
VHmin	Hall sensor amp.input signal level	Hu+,Hu-,Hv+,Hv-,Hw+ ,Hw-	60	——	——	mVp-p
VHB	HB output voltage	at Load current (IHB)=10mA	0.6	0.85	1.2	V
IHB	HB terminal sink current	MU1=5V	——	——	30	mA

| Slide 1,2 | (Ta=25ºC, 5VCC=5V,VM1=VM2=12V unless otherwise noted.) |

SYMBOL	PARAMETER	CONDITIONS		MIN	TYP	MAX	Unit
Vdyc2	Dynamic range of output	Io=0.5 [A]	at VM2=5[V]	3.3	3.8	——	V
			at VM2=12[V]	10.3	10.8	——	
Vdead2-	Control voltage dead zone 2	SL1IN,Sl2IN < REF		-80	-30	0	mV
Vdead2+		REF < SL1IN ,SL2IN		0	+30	+80	mV
Vin2	Control voltage input range 2	SL1IN,SL2IN		0	——	5	V
Gvo2	Control gain 2	Gio2=Gvo2/ Rs [A/V]		0.85	1.0	1.15	V/V
Vlim2	Control limit 2	Ilim2=Vlim2/ Rs [A]		0.43	0.5	0.58	V
Tdon	Output turn-on delay			——	1.0	2.0	μsec
Tdoff	Output turn-off delay			——	2.0	3.5	μsec
Tdsw	Output switching delay			——	3.0	6.0	μsec
Ileak	Output leak current	MU1=5v		-100	——	100	μA

[ELECTRICAL CHARACTERISTICS]

Loading

(Ta=25ºC, 5VCC=5V,VM1=VM2=12V unless otherwise noted.)

SYMBOL	PARAMETER	CONDITIONS	LIMITS			Unit
			MIN	TYP	MAX	
Vdyc3-1	Dynamic range of output	Io=0.5[A]	3.8	4.0	——	V
Vdyc3-2	Dynamic range of output	R=5.4[ ] 5VCC=4.75[V],VM1=12[V]	3.2	3.4	——	V
Vin3	**Controlvoltageinputrange3**	LOIN+,LOIN-	0	——	5	V
Gvo3	Control gain 3	$\dfrac{(LO+) - (LO-)}{(LOIN+) - (LOIN-)}$	12.5	14	15.2	dB
Voff1-1	Output offset voltage	(LO+) - (LO-) at LOIN+=LOIN-=5V	-100	0	+100	mV
Voff1-2	Output offset voltage	(LO+) - (LO-) at LOIN+=LOIN-=1.65V	-50	0	+50	mV

Focus / Tracking

(Ta=25ºC, 5VCC=5V,VM1=VM2=12V unless otherwise noted.)

SYMBOL	PARAMETER	CONDITIONS	LIMITS			Unit
			MIN	TYP	MAX	
Vdyc4	Dynamic range of output	Io=0.5[A] VM1=12[V]	3.8	4.2	——	V
Vin4	**Controlvoltageinputrange4**	FOIN,TOIN	0	——	5	V
Gvo4	Control gain 4	$\dfrac{(FO+) -(FO-)}{FOIN-REF}$ $\dfrac{(TO+) -(TO-)}{TOIN-REF}$	12.5	14	15.2	dB
Voff2	Output offset voltage	(FO+) -(FO-) at REF=FOIN=1.65V (TO+) -(TO-) at REF=TOIN=1.65V	-35	0	+35	mV

NOTE : This IC need condenser between each supply lines and GND for stoped Oscillation.

[THERMAL CHARACTERISTICS]

SYMBOL	PARAMETER	FUNCTION START TEMPERATURE OF IC			FUNCTION STOP TEMPERATURE OF IC			Unit
		MIN	TYP	MAX	MIN	TYP	MAX	
TSD	Thermal Shut Down	——	160	——	——	130	——	ºC

*note3
 This TSD function start temperature doesn't show the guaranteed max. temperature of the devices.
The guranteed max. temperature is Tj max. which is shown in "9. ABSOLUTE MAXIMUM RATING". The TSD function is a
thermal protection in case the temperature of the devices goes up above Tjmax because of wrong use.
  And these TSD temperature are the target temperatures for circuit design, not the guranteed temperatures.
(The TSD function of all the devices is not checked by a test in high temperature.)

Standby function

Logic	control		Drive	channel			
	MU1	Loading	Slide1	Slide2	Focus	Tracking	Spindle
SELECT2	H	On	On	On	On	On	On
SELECT1	L/Open	Off	Off	Off	Off	Off	Off

This IC has MUTE terminal (MU1).
It is possible to control ON / OFF of the channel by external logic inputs.
In case of SELECT1, the bias of all circuit becomes OFF.
Therefore, this mode is available in order to reduce the power dissipation when the waiting mode.
In case of SELECT2,the bias of all channel becomes ON.
Regard with making OFF the loading channel in case of SELECT2,please refer to [Loading channel].

Brake select function

BRS	SPIN < REF	REF < SPIN
Hi	Reverse Brake	Forward
L / Open	Short Brake	Forward

This IC has BRS terminal (BRS).
It is possible for a braking timiming of Spindle drive to select which the short brake or the reverse brake by BRS.
It shuould select the short brake in case of high speed system and please change to the reverse brake when the rotation speed becomes enough low. It is available when the SPIN voltage is low than the reference voltage.

Loading channel

The loading channel is the circuit of BTL voltage drive. This circuit has the referential input. Output swing is determined with
Vin x 5. Also,it is possible for this channel to use for the slide motor , the focus coil and the tracking coil.
The input terminal is high impedance. It is possible to do variable a gain by external resistor.
The output becomes high impedance in case of both input voltage becomes under 0.7 volts. It is possible for the input terminal to operate from 0 volts.The following table and diagram show an application in case of two MCU port and one MCU port for the loading motor.In case of one MCU port, if use three state port, it is possible for this channel to have the stop function.
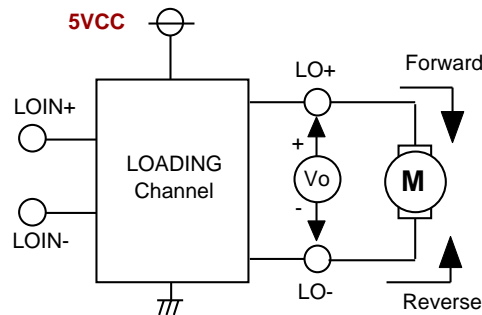
Output voltage [V]

$[LOIN+] - [LOIN-]$ (V)

$Gvo = 5$ [v/v]

Vo=[LO+] − [LO-]
=5 x ([LOIN+] − [LOIN-])
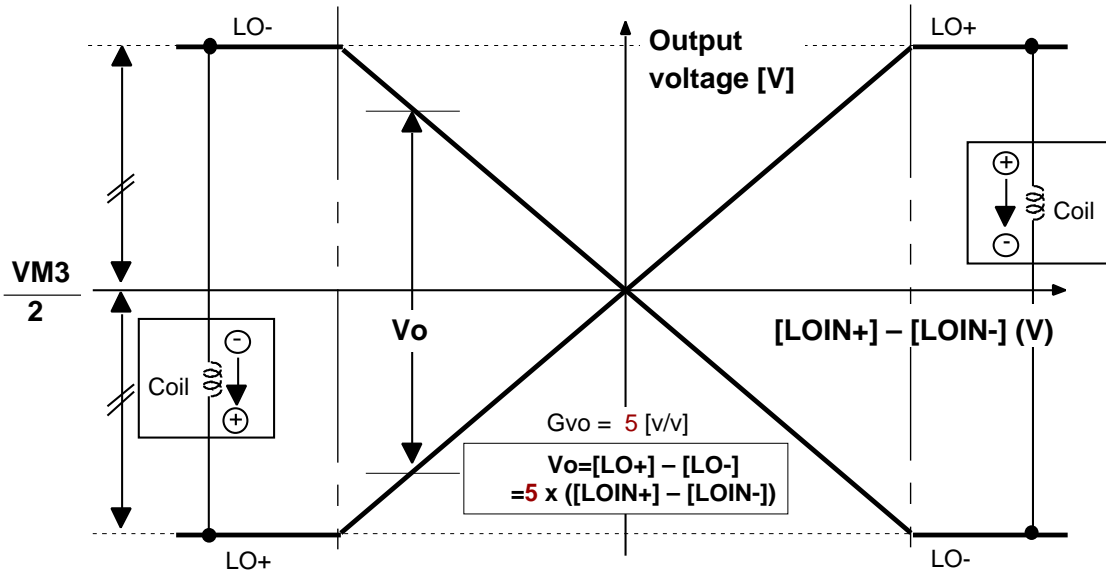
application.1 (MCU : Two port H/L control)

Logic control		Situation of loading channel	Output voltage swing
P1	P2		
5V	5V	Short brake --> Stop	Vo= 0 [V]
0	5V	Reverse rotation	Vo= - 5x5xR1/(R1+2xR2)
5V	0	Forward rotation	Vo= 5x5xR1/(R1+2xR2)
0	0	Off [High impedance output]	Off

application.2 (MCU : One port H/Z/L control)

Logic control P1	Situation of loading channel	Output voltage swing
5v	Forward rotation	Vo= 2.5[V] x5x R2 / (R1/2)+R2+R3
z (Hi impedance)	Short brake --> Stop	Vo= 0 [V]
0	Reverse rotation	Vo=- 2.5[V] x5x R2 / (R1/2)+R2+R3
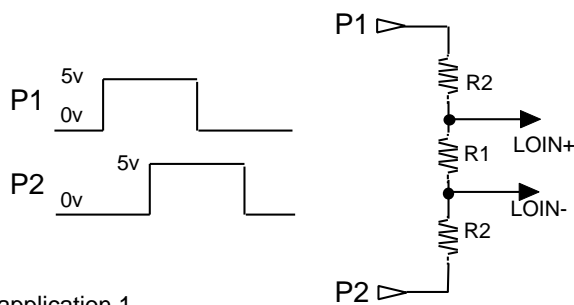
application.1
 (Two port H/L control)
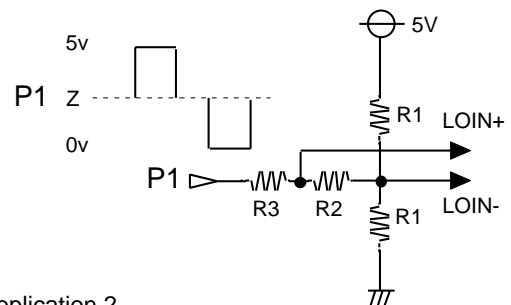
application.2
(One port H/Z/L control)

REV990726

SPINDLE channel

The relationship between the differential voltage between SPIN and REF and the torque is shown in right Figure. The voltage gain[Gvo] is 1.0 [V/V].
The current gain[Gio] is 2.0[A/V] (at sensing resistor : 0.5 ohm,and R1= ,R2=0ohm) in forward torque directions, and the dead zone is from 0mV to 60mV (at R1= ,R2=0ohm) .
The coil current gain under the reverse torque is the same with in forward torque directions.And the limitation function gets on when the differential voltage of VM1(12V) to RSP is 0.5V.
Therefore current-gain-control and current-limit of this IC is determined with sensing resister value, and more detail control can be determined with setting a gain-resister outer this IC as below.
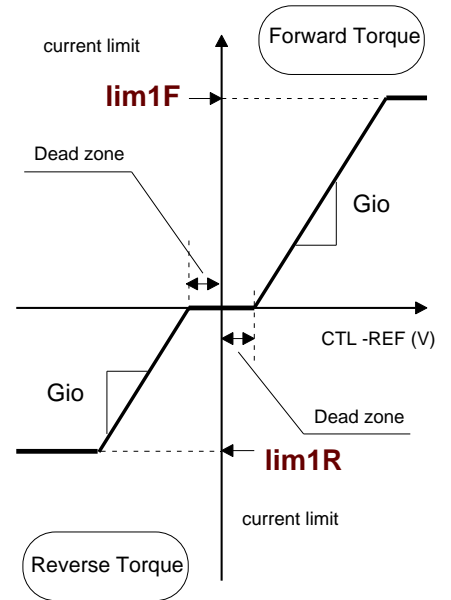
The example of current-gain and current-limit of SPINDLE.

Rs [ ]	Ilim1F [A]	Ilim1R [A]	Gio* [A/V]		
			R1=R2=0 ohm	R1=R2	R1=2 • R2
0.50	1.00	0.56	2.00	1.00	0.66
0.75	0.66	0.37	1.33	0.66	0.44
1.00	0.50	0.28	1.00	0.50	0.33

Gio*= R1 / [(R1+R2) • Rs] [A/V]
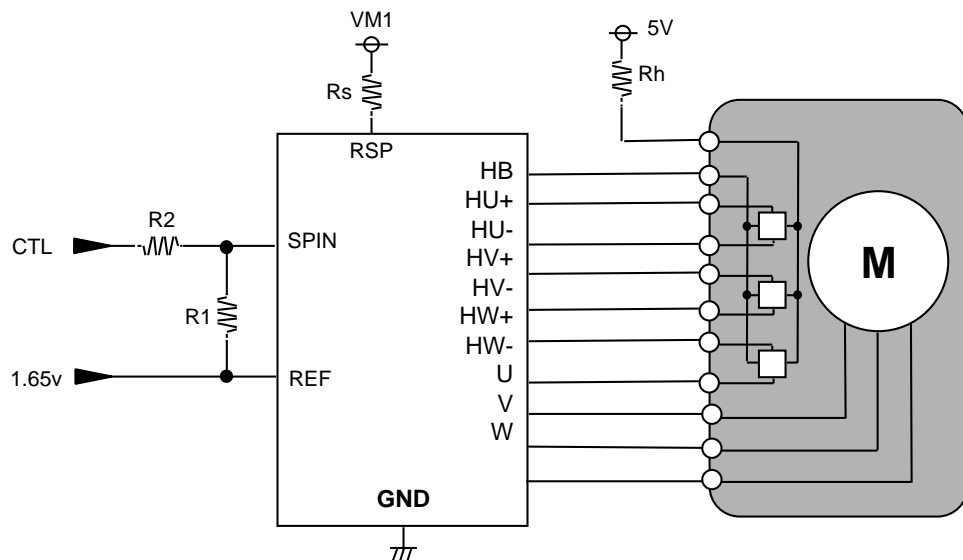
REV990726

SLIDE channel

The relationship between the differential voltage between SLIN and REF and the torque is shown in right Figure. The voltage gain[Gvo] is 1.0 [V/V]. The current gain is 2.0[A/V] (at sensing resistor : 0.5 ohm and

R1= ,R2=0ohm) in forward torque directions, and the dead zone is from

0mV to 80mV (at R1= ,R2=0ohm)).

The coil current gain under the reverse torque is the same with in forward torque directions.And the limitation function gets on when the differential voltage of VM2(12V) to RSL is 0.5V.

Therefore current-gain-control and current-limit of this IC is determined with sensing resister value.
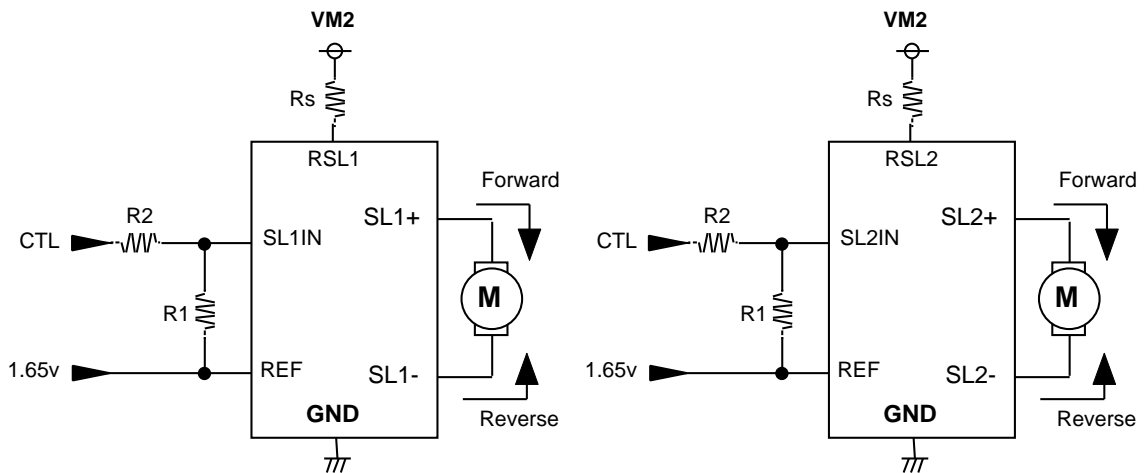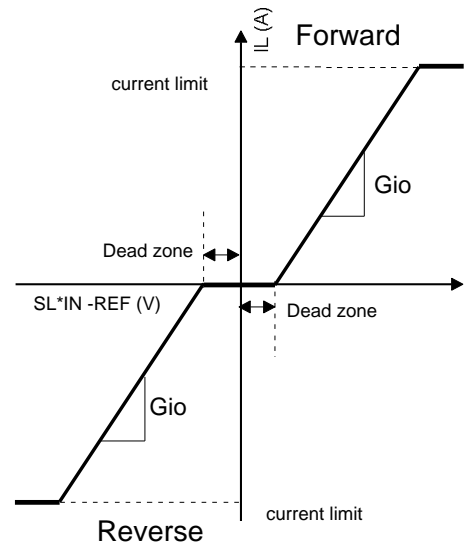
The example of current-gain and current-limit of SLIDE.

Rs [ ]	Ilim [A]	Gio* [A/V]		
		R1= R2=0 ohm	R1=R2	**R1=2 • R2**
0.50	1.00	2.00	1.00	0.66
0.75	0.66	1.33	0.66	0.44
1.00	0.50	1.00	0.50	0.33

Gio*= R1 / [(R1+R2) • Rs] [A/V]

FOCUS / TRACKING channel

The focus and tracking channel is the voltage control drive using BTL .
The focus and tracking is the same composition.
The relationship between the differential voltage between FOIN and REF and the output voltage
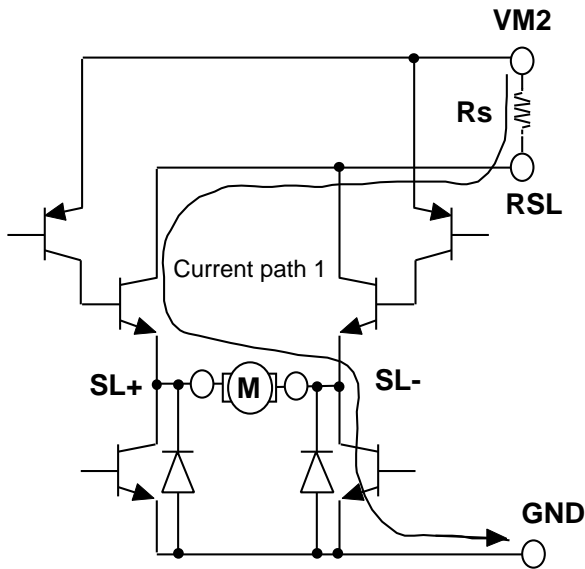 is shown in below Figure.
The voltage gain [Gvo] is 5.0 [V/V].
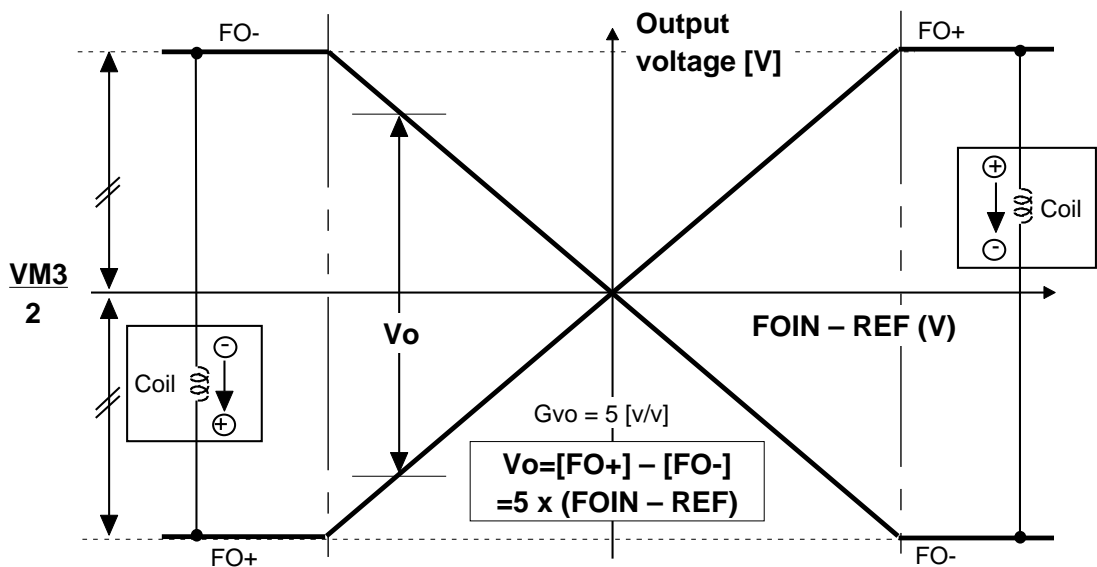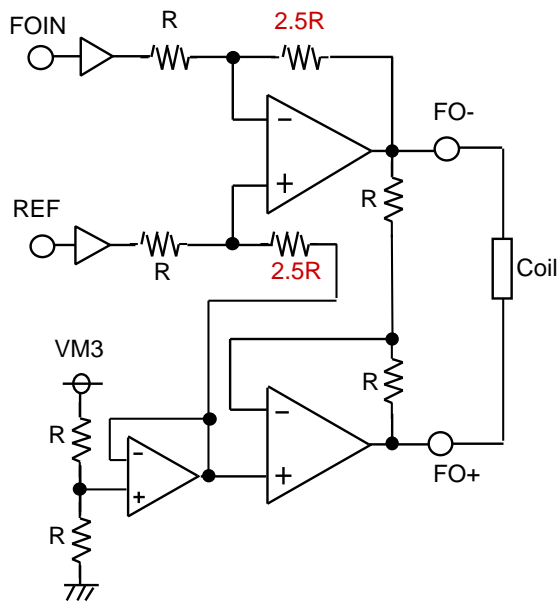
$$Vo=[FO+] - [FO-] = 5 \times (FOIN - REF)$$

$$Gvo = 5 \text{ [v/v]}$$

REV990726

Direct PWM operation

The spindle and the slide channel is controlled by the direct PWM control.
Also,built-in the current limit circuit. This IC controls the motor current directly.

FORWARD Current path timing 1.

FORWARD Current path timing 2.
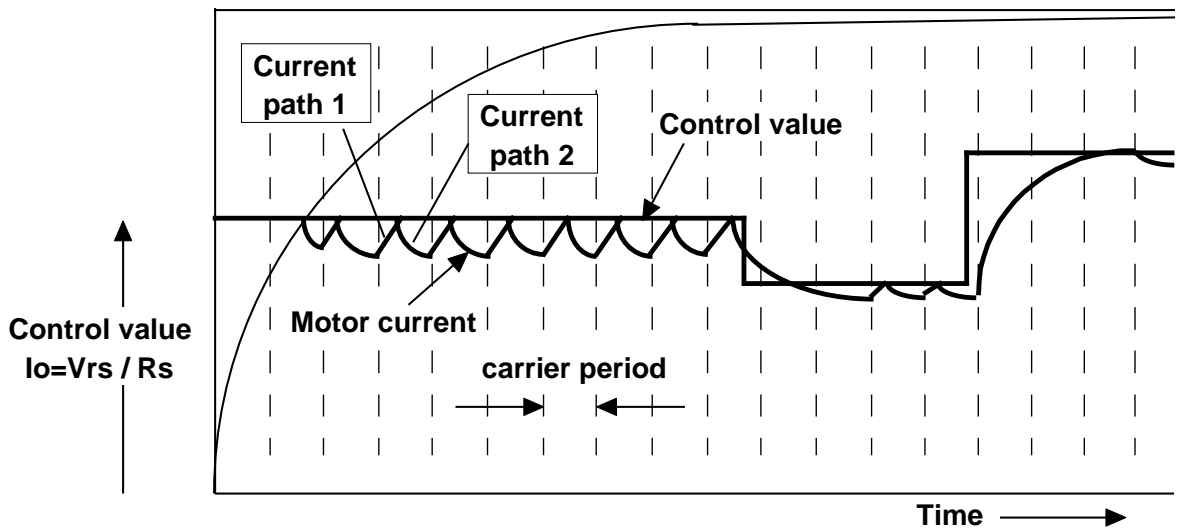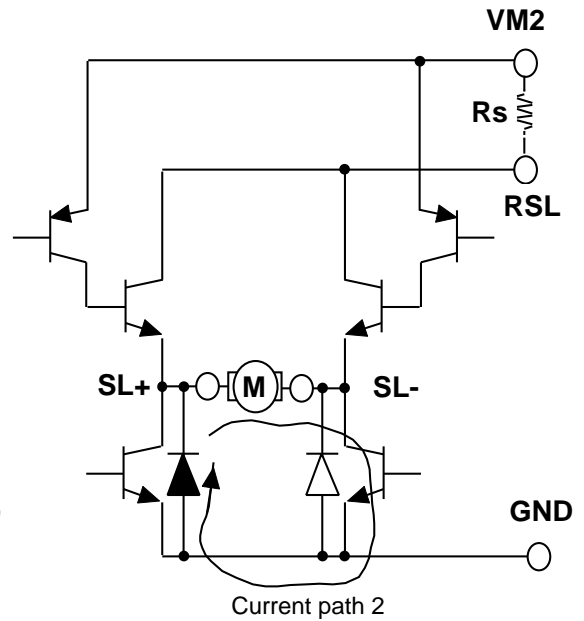
VM2

Rs

RSL

Current path 1

SL+   M   SL-

GND

VM2

Rs

RSL

SL+   M   SL-

GND

Current path 2

Current path 1

Current path 2

Control value

Motor current

Control value
Io=Vrs / Rs

carrier period

Time

PWM carrier frequency setting

PWM carrier frequency is decided by charging and discharging the capacitor that is connected to OSC terminal outer IC. Examination of the relationship the capacitor connected to OSC terminal and PWM carrier frequency is given in following table.

Capacitor [pF]	820	750	330	220	180	130	110
Carrier Frequency [KHz]	**28**	**30**	**65**	**90**	**110**	**140**	**160**

*note) This PWM carrier frequency is TYP value.

Recommendation of SHORT BRAKE MODE at SPINDLE DRIVE

This IC has two brake mode, PWM-BRAKE-MODE and SHORT-BRAKE-MODE. In this IC recommendation, SHORT-BRAKE-MODE is superior to PWM-BRAKE-MODE to reducing the power dissipation and to avoid braking down of this IC. (By excessive reverse torque current in braking a motor with PWM-BRAKE from high-speed-rotation with being excessive Back-EMF, this IC could be broken.)

The relationship between hall-amplifier-input and output-current-commutation at SPINDLE DRIVE

The relationship between the hall elements and the motor output current is shown in bellow Figure.
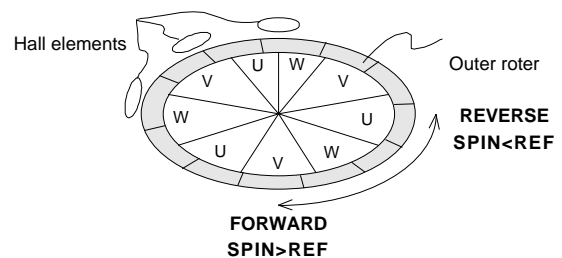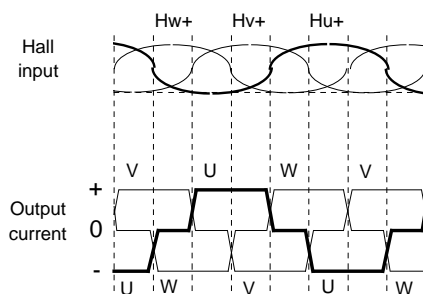
FG function at SPINDLE DRIVE

The FG terminal outputs the square pulse signal synchronizing with the Hall inputs [Hv+, Hv-] timing.
And, the FG terminal is open-collector output.

Phase delay circuit at SLIDE

Phase delay circuit is built in the IC to detect an output spike current, when the motor current direction is switching.
In switching the motor current direction, Phase delay circuit switch-off all output trangister of H-bridge for 3μsec.

Output current setting at SLIDE

In this IC, since output tranjister is NPN-type tranjister, motor coil current (Io) is larger than sensing resistance current about 20mA (TYP.) according to base current of output tranjister.
Therefore please design output current with consisting these base current.

I/O circuit

REV990726
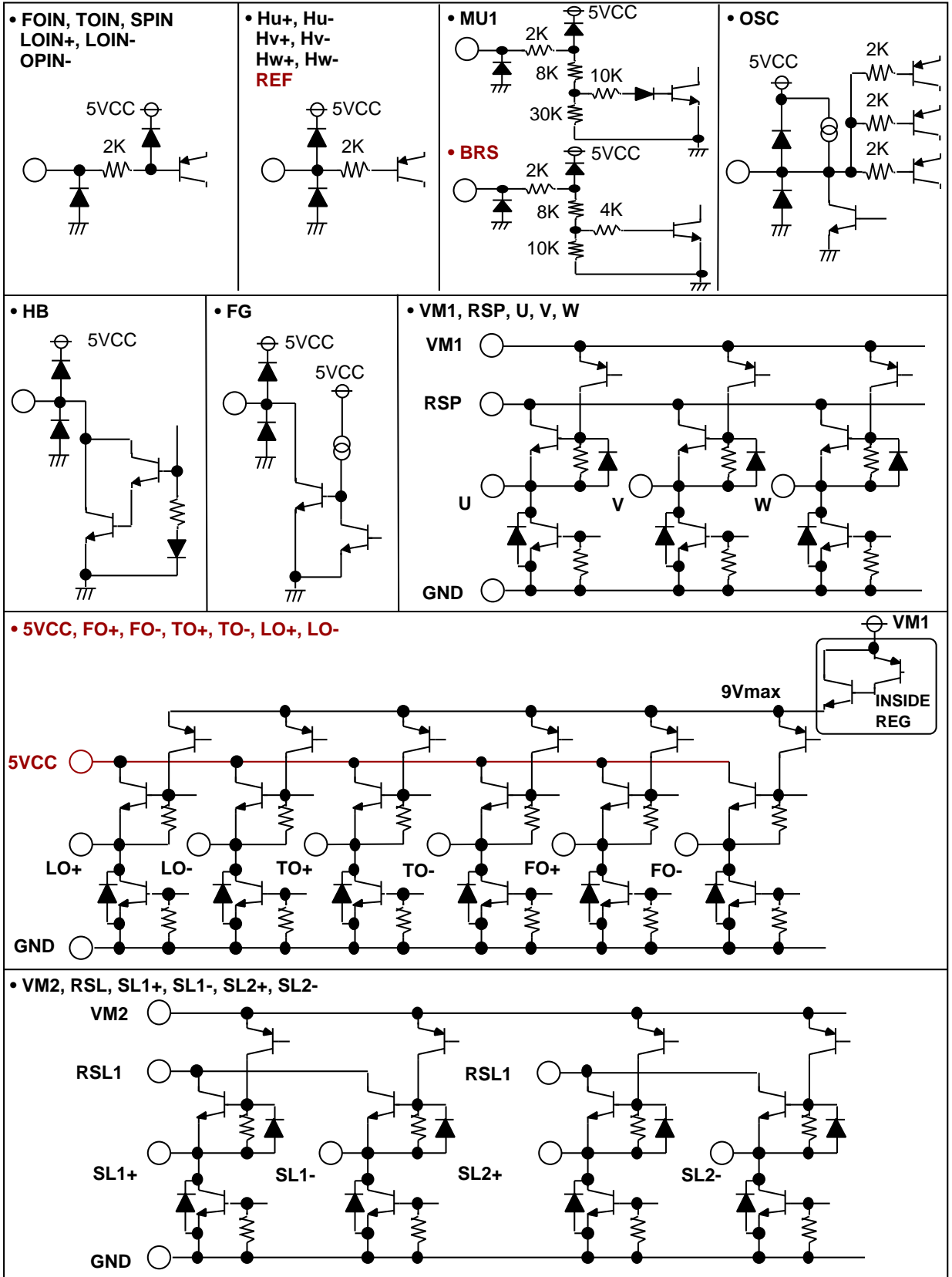
[The boards for thermal derating evaluation]
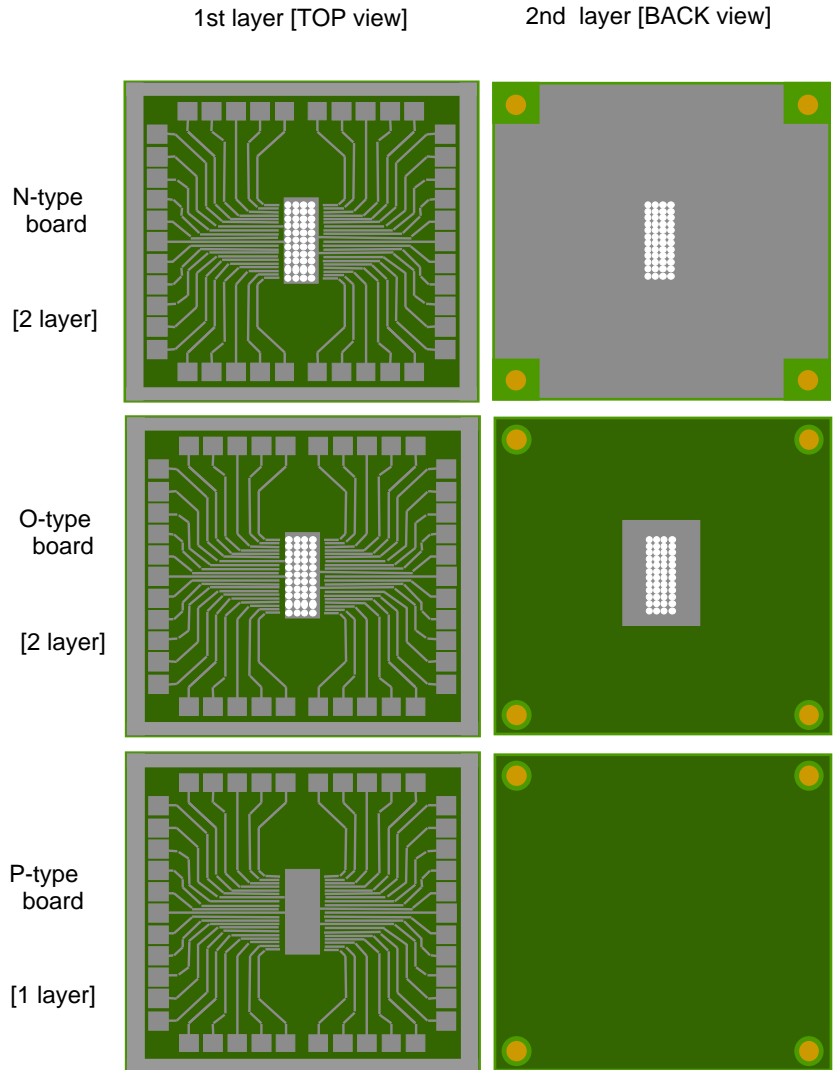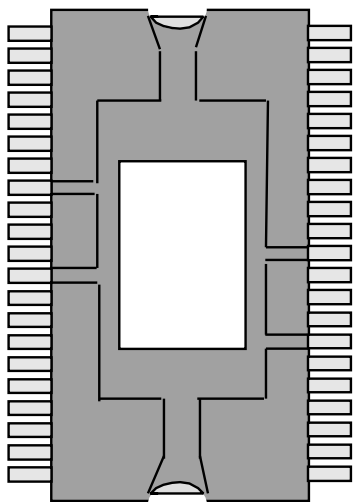
Board material

  Glass-epoxy FR-4

Size
  70x70mm

thickness
  t=1.6mm

1 and 2 layers

  material : copper

  thickness : t=18μm
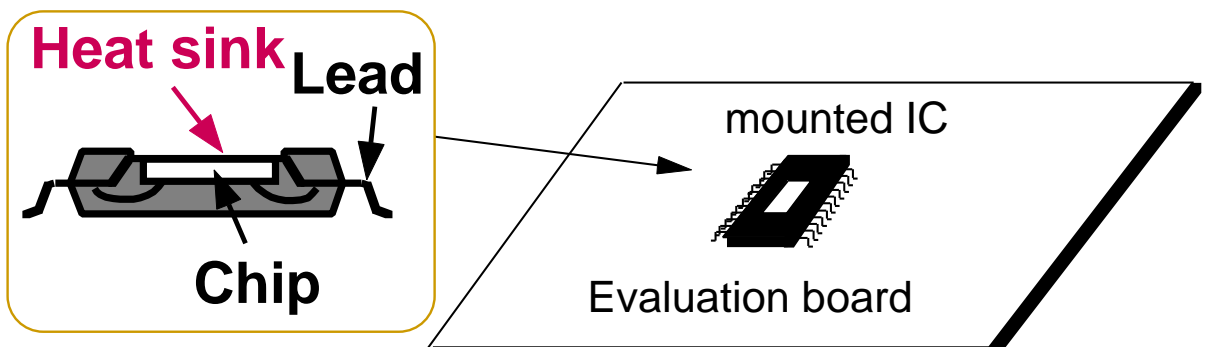
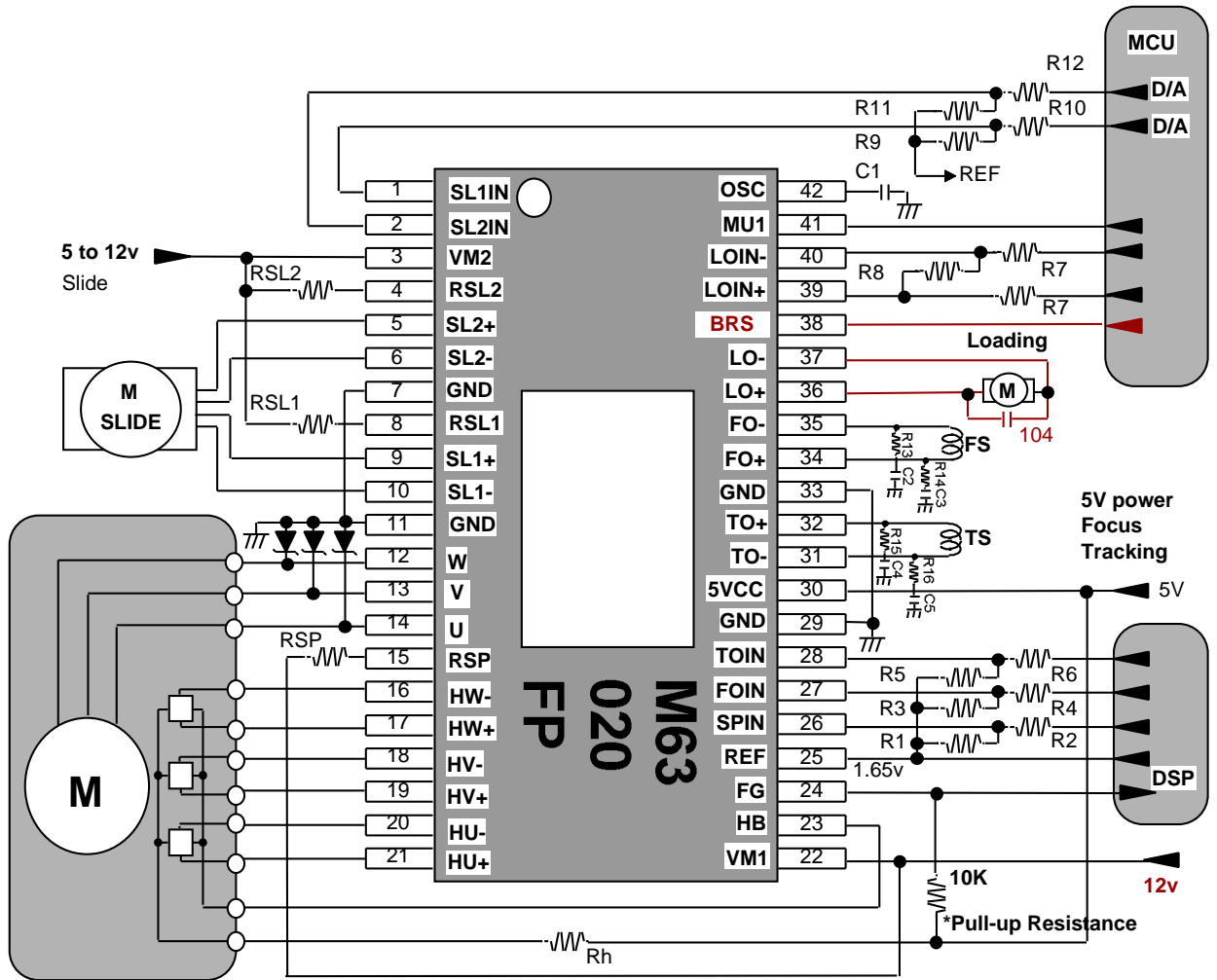1st layer [TOP view]　　2nd layer [BACK view]

N-type board [2 layer]

O-type board [2 layer]

P-type board [1 layer]

POWER-SSOP 42P9R-B

Heat sink **Lead**

Chip

mounted IC

Evaluation board

[APPLICATION CIRCUIT no.1]

External Parts	Typ	Unit	Notes
RSP	0.33		Ilim1F=1.5A, Ilim1R=1.0A, Gain=3.0A/V
RSL1, RSL2	2		Ilim=0.5A, Gain=1A/V
Rh	200		
R1, R2, R3, R4, R5, R6	10K		This is difficult for your specification.
R7, R8	10K		This is difficult for your specification.
C1	330p	F	Fosc=65KHz
R9, R10, R11, R12	10K		This is difficult for your specification.
D1, D2, D3	–	V	Recommend VF<0.5V at IL=1.0A
R13, R14, R15, R16	22		
C2, C3, C4, C5	10n	F	

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